



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4021-9

Job Sheet 178593



Part No: D4021-9

Job Qty: 60 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/4/18

Job Tracking No:

Due Date: 6/7/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV B SHEET 3 IPP REV:A NEW ISSUE 09-11-23 JLM VERIFIED BY:DD IPP Rev:B as per dwg REV.A
DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea	6/7/18	6/7/18	0.00	0.00	Start Up Machining-2	1/18	JB 18-06-04
100	Hardinge	60 pcs	6/7/18	6/7/18	0.00	3.26	Hardinge	1/18	JB 18-06-04
120	QC	60 pcs	6/7/18	6/7/18	0.00	0.00	QC8		18/06/05
130	Packaging	60 pcs	6/7/18	6/7/18	0.00	0.00	Packaging3-2		2018-06-05
140	QC21-SA	60 Ea	6/7/18	6/7/18	0.00	0.00	QC21		JUN 05 2018

Part Op 100 - TURN AS PER FOLIO FA 868 AND DWG D4021 DWG REV: FOLIO REV:
Descriptions: ***MACHINE TO .375" MAX OD ***
130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.375	304 Round Bar 0.375	4.0800 ft (.068 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R0.375	4	27	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.191Inches + 0.005 - 0.001	0.196 0.190	Diameter	
2	Bushing	0.380Inches ± 0.030	0.410 0.350		
3	Bushing	0.750Inches ± 0.030	0.780 0.720		

Plex 6/4/18 11:04 AM dart.leroux.jason



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Container No: S077600



Part: D4021-9

Job No: 178593

Serial No/Batch: S077600

Revision:

Inspector:

Exp Date:

Instructions: 06/04/2018

Date: 06/04/18